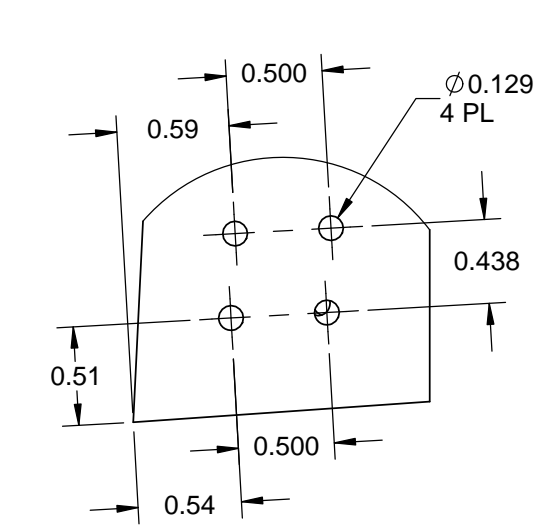


D4501-1 LOWER CORNER, UPPER DOOR

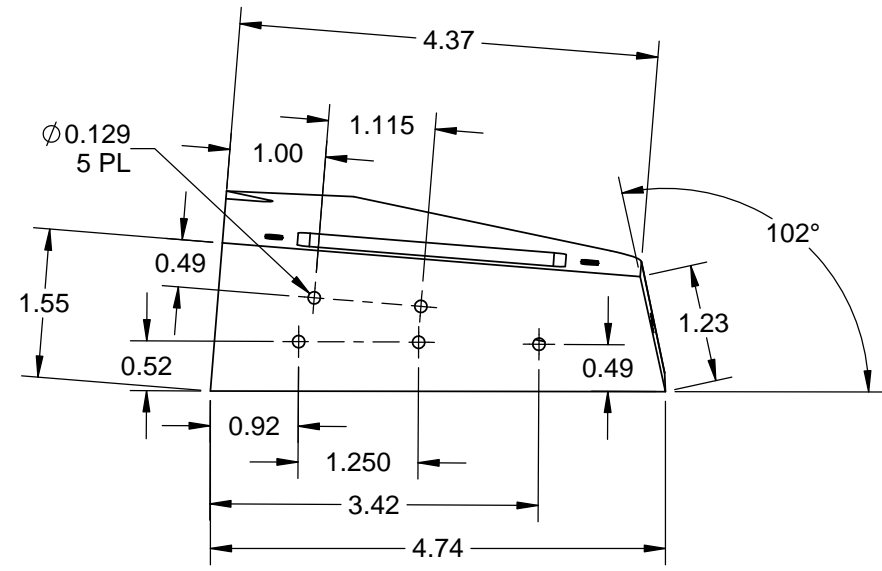
- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.62 lbs
 - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER CAD FILE "D4501-1-REV-PB1.STP"
 - 9) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).

PRELIMINARY B2
12.07.19 (AJS)

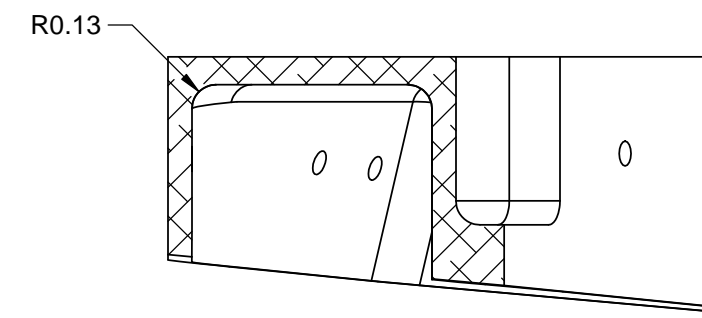
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4501	REV. PB2
MFG. APPR.			SHEET 2 OF 4
APPROVED		TITLE UPPER DOOR CORNER ASSY	SCALE NTS
DE APPR.		COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	12.07.19		



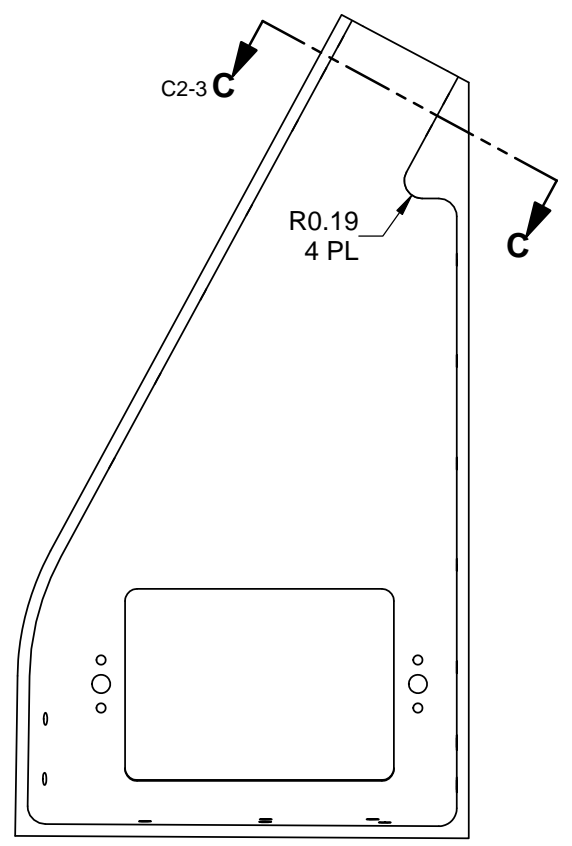
VIEW A B5-2
SCALE 2X



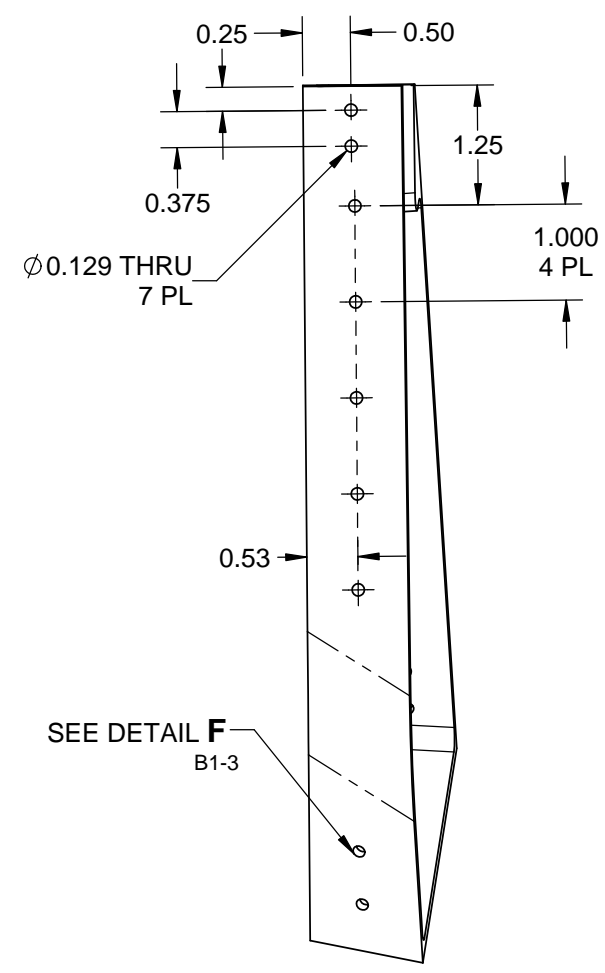
VIEW B-B B5-2



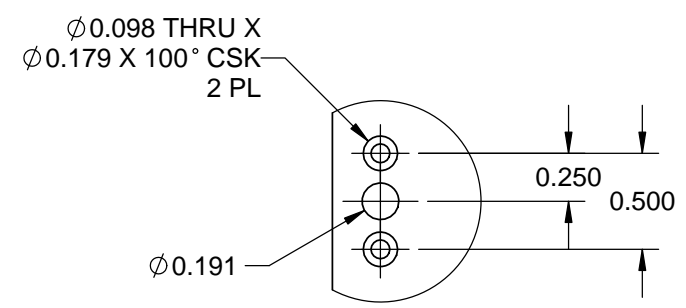
SECTION C-C B7-3
SCALE 2X
SCALE 1 : 1



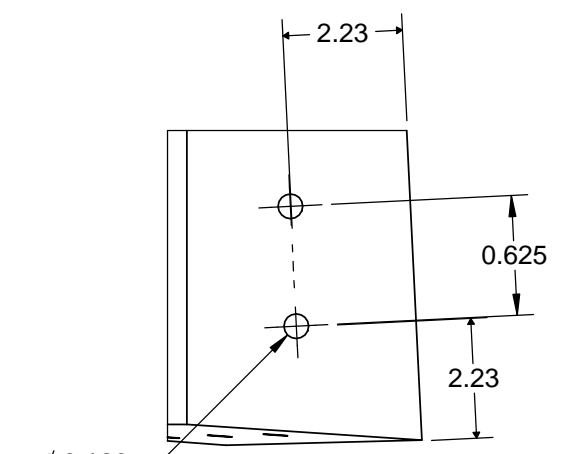
SUPPLEMENTAL VIEW
PLANAR TO POCKET



VIEW D-D D2-2



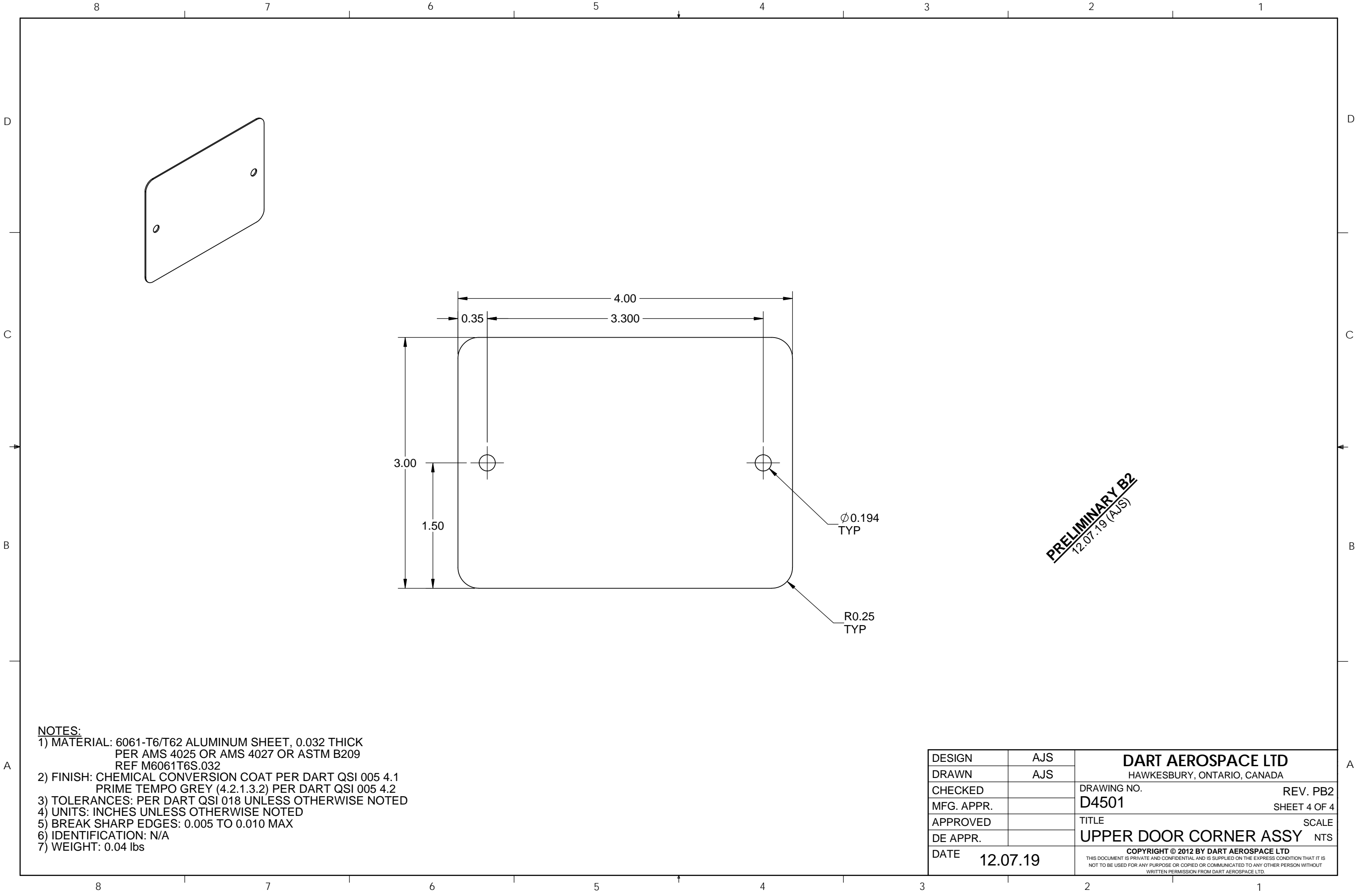
DETAIL E C2-2
SCALE 2X



DETAIL F A6-3
SCALE 2X

PRELIMINARY B2
12.07.19 (AJS)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4501	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CORNER ASSY	NTS
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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. PB2
MFG. APPR.		D4501 SHEET 4 OF 4
APPROVED		TITLE SCALE
DE APPR.		UPPER DOOR CORNER ASSY NTS
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